



Hawa Routing Jig for Assembly opening

Variant code: 042.3118.071

The **Hawa 042.3118.071 Routing Jig for Assembly Opening** is a professional-grade precision tool designed specifically for the seamless installation of sliding door hardware. Engineered for use with high-performance sliding systems like the **Hawa Porta** and **Hawa Divido** series, this jig ensures that the assembly openings in your running tracks are routed with millimetric accuracy, allowing for the easy insertion and removal of soft-closing mechanisms and running gears.

Product Features & Specifications

- **Part Number:** 042.3118.071
- **Application:** Specifically designed to create the assembly opening required for Hawa sliding door systems (Porta 60/100, Divido 100).
- **Compatibility:** Works seamlessly with Hawa Porta 60/100 H, HC, HM, HMD, HMT Pocket, and Divido 100 GR/GRM/H/HM. (Note: Not suitable for Hawa Porta 100 GF/GFO).
- **Material:** High-durability construction built to withstand repeated job-site and workshop use.
- **Recommended Cutter:** Use with a 10 mm (13/32") hard metal groove cutter (Art. No. 600.0000.309) for optimal results.

Why Professionals Choose the Hawa 042.3118.071

In high-end architectural millwork, the margin for error is zero. This routing jig eliminates the guesswork involved in track modification. By using a dedicated jig instead of manual measurement, installers ensure that the **Soft Close** and **Push-to-open** components can be retrofitted or serviced without dismantling the entire track system.

Hawa 042.3118.071 vs. Standard Generic Routing Templates

Feature	Hawa 042.3118.071	Generic Adjustable Jigs
Precision	Engineered to exact Hawa	Requires manual calibration and "



Feature	Hawa 042.3118.071 track profiles.	Generic Adjustable Jigs dead-reckoning."
Speed	Clamp-and-go setup for specific track models.	Extensive measuring and testing on scrap material.
Safety	Secure fit reduces router "kickback" risks.	Higher risk of slippage on narrow metal tracks.
Longevity	Professional-grade tool for lifelong use.	Often made of softer plastics that wear out.

Frequently Asked Questions (FAQ)

Q: Can I use this jig with any router?

A: Yes, the jig is compatible with most standard plunge routers. For the most precise finish, it is recommended to use the Hawa-specified 10 mm groove cutter.

Q: Is this jig necessary for every Hawa installation?

A: It is essential if you are creating an "assembly opening" in a track that doesn't already have one, particularly when adding soft-close dampers or servicing pocket door hardware where access is limited.

Q: Does it work on both wooden and glass sliding door tracks?

A: Yes, it is compatible with the tracks used for Hawa Porta (Wood and Glass) and Hawa Divido systems, provided they are within the 60kg to 100kg weight class specifications.

Tips:

To ensure your project goes smoothly, always pair the 042.3118.071 with the **Hawa Track Cleaner (057.3099.071)** to remove aluminium shavings after routing, preventing damage to the ball-bearing rollers.

[Hawa Concepta III Installation Guide](#)

This video provides a practical look at the precision required when working with Hawa's high-end hardware systems, illustrating why specialised tools like the routing jig are vital for professional results.



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