



## Hawa Routing Jig for Assembly opening

**Variant code: 042.3118.071**

The **Hawa 042.3118.071 Routing Jig for Assembly Opening** is a professional-grade precision tool designed specifically for the seamless installation of sliding door hardware. Engineered for use with high-performance sliding systems like the **Hawa Porta** and **Hawa Divido** series, this jig ensures that the assembly openings in your running tracks are routed with millimetric accuracy, allowing for the easy insertion and removal of soft-closing mechanisms and running gears.

### Product Features & Specifications

- **Part Number:** 042.3118.071
- **Application:** Specifically designed to create the assembly opening required for Hawa sliding door systems (Porta 60/100, Divido 100).
- **Compatibility:** Works seamlessly with Hawa Porta 60/100 H, HC, HM, HMD, HMT Pocket, and Divido 100 GR/GRM/H/HM. (Note: Not suitable for Hawa Porta 100 GF/GFO).
- **Material:** High-durability construction built to withstand repeated job-site and workshop use.
- **Recommended Cutter:** Use with a 10 mm (13/32") hard metal groove cutter (Art. No. 600.0000.309) for optimal results.

### Why Professionals Choose the Hawa 042.3118.071

In high-end architectural millwork, the margin for error is zero. This routing jig eliminates the guesswork involved in track modification. By using a dedicated jig instead of manual measurement, installers ensure that the **Soft Close** and **Push-to-open** components can be retrofitted or serviced without dismantling the entire track system.

### Hawa 042.3118.071 vs. Standard Generic Routing Templates

Feature	Hawa 042.3118.071	Generic Adjustable Jigs
Precision	Engineered to exact Hawa	Requires manual calibration and "



Feature	Hawa 042.3118.071 track profiles.	Generic Adjustable Jigs dead- reckoning."
Speed	Clamp-and-go setup for specific track models.	Extensive measuring and testing on scrap material.
Safety	Secure fit reduces router "kickback" risks.	Higher risk of slippage on narrow metal tracks.
Longevity	Professional- grade tool for lifelong use.	Often made of softer plastics that wear out.

### Frequently Asked Questions (FAQ)

Q: Can I use this jig with any router?

A: Yes, the jig is compatible with most standard plunge routers. For the most precise finish, it is recommended to use the Hawa-specified 10 mm groove cutter.

Q: Is this jig necessary for every Hawa installation?

A: It is essential if you are creating an "assembly opening" in a track that doesn't already have one, particularly when adding soft-close dampers or servicing pocket door hardware where access is limited.

Q: Does it work on both wooden and glass sliding door tracks?

A: Yes, it is compatible with the tracks used for Hawa Porta (Wood and Glass) and Hawa Divido systems, provided they are within the 60kg to 100kg weight class specifications.

### Tips:

To ensure your project goes smoothly, always pair the 042.3118.071 with the **Hawa Track Cleaner (057.3099.071)** to remove aluminium shavings after routing, preventing damage to the ball-bearing rollers.

### [Hawa Concepta III Installation Guide](#)

This video provides a practical look at the precision required when working with Hawa's high-end hardware systems, illustrating why specialised tools like the routing jig are vital for professional results.

